CARAT TECHNICAL MANUAL



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CONTENT

CONTENT	2
SYMBOL DESCRIPTION	
Hazard intensity levels	4
	5
Caract TGR	
Accessories	
OVERVIEVV OF COMPONENTS	/
Carat IGR	
Carat 2GR	٤
INSTALLATION AND START UP	9
Positioning	
Electrical installation	
Connection types	9
Water connection	
Pressure and temperature	
Starting the machine	
CLEANING AND CARE	
Coffee machine cleaning	
Daily cleaning	
Weekly cleaning	
Cleaning the Brewing group and porta-filter	
Cleaning the gasket and shower plate	
Additional handling of the machine	
Changing the group gasket	
STORAGE AND DISPOSAL OF MACHINE	
How to store the machine	
Disposal of machine	
PROCRAMMINIC	16
Electronic control papel	
Bietton functions	
Aditional capabilities reachable from the display	
Programming the coffee dosage	
Programming of hot water volume	18
Programming temperature for the turbo steamer	18
Maximum security time	
Access to second level menus	
Clock adjustment, hour, minutes and day	
Auto on/off	
Counters	
Counters access	
Counter Litres	
Service:Warning to technical maintenance	
Total espressos	
Partial counter	
Brewed services per keypad counter	
Access to the technical programming	
Select language	
Colour option	
Mode setting	24

2

CONTENT



Colour setting	
Display mode	
Contrast	
Colour ON	
Colour OFF	
Name I:Adjust the publicity message on the display (superior line)	
Name 2: Adjust the publicity message on the display (inferior line)	
Service pone	27
Dosed service enabling	28
Continuous brewing button	28
Electronic steam wand	28
Pre_brewing	
Adjusting the pre-brewing parameters	29
Proba sonsitivity	29
Grinding notice	30
Adjusting parameters of the grinding notice	30
Grinding notice	
Chronomotor	
Chronometer	اد
	اد
Temperatures: C or F	
Boller temperature	
Multi boiler setting	
Groups temperature	
Offset temperature set	
PID parameters	
Water softener filter: Regeneration	
MESSAGES AND ALARMS	
TROUBLESHOOTING	
ELECTRICAL DIAGRAM	
Display board and IO-Board outputs IGr 230V I+N	
Display board and IO-Board outputs 2Gr 230V I+N	
Display 2Gr TS Orchestra 400V 3+N	
Display 2Gr 3 boilers	
	40
VVALER STSTEPT	
Machine with IGR	40
Machine with 2GR	41
EXPLODED VIEW	
Machine with IGR	
Machine with 2GR	
Rotary pump	46
Boiler I GR	
Boiler 2GR	
2Gr 3 Boilers: boiler assembly (main boiler)	
2Gr 3 Boilers: boiler assembly (group boiler)	54
Turbo steamer	55
Steam wand	57
Hot water outlet	59
Group head	61
Lower water system	63
Porta-filter	65
Machine components	66



Hazard intensity levels

There are three different levels of hazard intensity, identified by signal words DANGER, WARNING and IMPORTANT. The level of hazard is determined by the following definitions.

Observe the statements to ensure safety, performance, prevent injury and machine damage.



Important:

Alerts against unsafe practices. Observe to ensure drink quality, machine performance, food safety, to prevent minor personal injury or damage to the machine.



WARNING!

Indicates a potentially hazardous situation which, if not avoided, could result in scalding, serious injury and even death.



DANGER!

INDICATES A IMMINENTLY HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, WILL RESULT IN SERIOUS INJURY AND EVEN DEATH.



Note:

Gives additional information which may be helpful during the cleaning procedure or operation of the machine.

TECHNICAL SPECIFICATIONS

Carat IGR

EACTS CARAT IGR		TIGR
IACI3	Standard	Turbo Steamer
Steam wand	2pcs	Ірс
Hot water outlet	Ірс	Ірс
Turbo steamer	None	Ірс
Electronic temperature control	Ye	es
Temperature control by group	Yes	
Programmed via display	Yes	
Stand by mode	Yes	
Height, width, depth	620, 586, 563mm	
Boiler volume	6	L
Power supply	220-240V IN~ 2	850W 50/60 Hz
Water connection	3/8" Inter	nal thread
Machine weight (kg)	Machine weight (kg) 45kg	
Steam boiler operating pressure	operating pressure Between 0.8 and 1.2 bar	
Ambient noise	< 70) db

Accessories

	2-spout porta-filter	l -spout porta-filter	55-cm inlet hose	Cleaning membrane	Drainage tube (150 cm)
MODEL				θ	of the second se
MINI IGR	l unit	l unit	l unit	l unit	l unit

TECHNICAL SPECIFICATIONS

Carat 2GR

	CARAT 2GR			
FACTS	Standard	Turbo steamer	Turbo steamer + 3Boilers	
Steam wand	2pcs	l II	oc	
Hot water outlet	Ірс Ірс		DC .	
Turbo steamer	None Ipc		oc	
Electronic temperature control	Yes			
Temperature control by group	Yes			
Programmed via display	Yes			
Stand by mode	Yes			
Height, width, depth		620, 774, 563mm		
Boiler volume	11.5L 11.5+2x		11.5+2×1.5 L	
Power cupply	220-240V IN~ 3200	220-240V IN~ 3250 W 50-60 Hz	380-415V 3N~ 4850W	
rower suppry	W 50-60 Hz	380-415V 3N~ 4850W 50-60Hz	50-60Hz	
Water connection		3/8" Internal thread		
Machine weight (kg)	63kg 68kg		68kg	
Steam boiler operating pressure	Between 0.8 and 1.2 bar			
Ambient noise	< 70 db			

Accessories

	2-spout porta-filter	l-spout porta-filter	55-cm inlet hose	Cleaning membrane	Drainage tube (150 cm)
MODEL				θ	o
2GR	2 unit	l unit	l unit	l unit	l unit

OVERVIEW OF COMPONENTS

Front view of the machine

Carat IGR



OVERVIEW OF COMPONENTS

Front view of the machine

Carat 2GR



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Positioning



- Install the machine on a level surface. Adjust the feet to ensure that it dispenses coffee evenly in all of the cups.
- Select a level, dry, strong and stable installation surface at least 110 cm off the floor.
- Leave enough space above and behind the machine to ensure easy cleaning and maintenance.
- Do not install the machine whilst wet or damp. If wet or damp, leave the machine until completely dry then ask service personnel to check that none of the electrical components are affected.



Note:

Leave an air gap of approximately 30 cm above the machine and 10 cm behind it to ensure ventilation.

Electrical installation



The coffee machine should only be connected to the power supply by qualified personnel. The following safety instructions should be followed at all times:

- Check that the electrical specifications on the ratings plate match the specifications of the power supply at the point of installation.
- The coffee machine must be connected to an earthed socket that complies with the regulations in force in the country of installation.
- You should protect the electric line of the installation with a circuit breaker switch appropriated for the power consumption of the machine, specified on its ratings plate.
- A residual current circuit breaker must be installed in accordance with the characteristics of the area of the installation.
- Check the characteristics, power rating of the system and that the diameter of the cables are suitable for the power used by the machine.
- Do not connect the coffee machine to the power supply via extension boards, adapters or shared sockets.

The manufacturer will not be held liable for damage to persons, animals or property resulting from incorrect installation of the coffee machine.



DANGER!

If the mains cable or plug is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid **SERIOUS INJURY OR DEATH!**

Connection types

Connect the machine as per the instructions on the ratings plate.



Water connection

- The Installation of the machine to a water mains connection must be done by a qualified person.
- Rinse around 20 liters of water from the main water supply before connecting the machine to the water connection.
- Connect the inlet hose that is assembled in the machine to the main water supply, which should have a 3/8" male connection fitted with a shut-off valve, tighten it with a wrench.
- Use safe drinking water with hardness between 5°fH and 8°fH (French hardness degrees). If the value is below this limit, the presence of corrosion of hydraulic components is a possibility. If the value is higher than this limit, the presence of lime in the boiler will increase. In both cases the operation of the machine and coffee quality will be affected negatively.
- If necessary, connect the machine to a water softener or remineraliser to reduce water hardness. Use the flexible hose that is included in the accessory box of the machine.
- Connect one end of the corrugated tube to the drain cup in the machine, connect the other to the main drainage tube at the installation area.



Important:

- Only use the hoses supplied with the machine. Never reuse hoses.
- Make sure that the drainage tube is not twisted and ensure that the entire tube is below the level of the drain cup.

Pressure and temperature

- Boiler temperature and pressure are directly related (see Fig. 01).
- Machine is fitted with a pressure gauge that will display the boiler pressure, if the machine is fitted with a display it will also indicate boiler temperature.



Starting the machine



- Open the external supply of water to the machine.
- Turn on the main power switch.
- Press a drink button at the control panel on each group, wait until water comes out continuously from each of them. This way the heat exchangers in the machine will be correctly filled.
- Open the steam tap to release the air trapped in the boiler.
- The red lamp indicates that the boiler is heating. The lamp switches off when the machine reaches operating temperature.
- The machine is now ready to use.

Coffee machine cleaning



Important:

- To obtain the best efficiency, quality and performance of the machine, you should always follow the cleaning and care instructions provided in this manual.
- Turn off the power switch when cleaning the exterior of the machine.
- All external surfaces should be cleaned with a wet cloth that will not get out fibers, threads or scratch the machine.
- Do not use aggressive cleaning detergents, solvents or degreasers. They can damage the machine.



Important:

Once a day or after 8 hours from the last dispensing of coffee, the following cleaning tasks must be performed for maintaining the quality and performance of the water system in the machine:

- Brewing Group: Place the empty porta-filter (without coffee) in the group head and dispense hot water for one minute.
- Steam wand: Position the wand outside the drip tray and open the steam lever for around one minute.
- Hot water outlet: Place a container under the water outlet and open the lever for 20 seconds.

Daily cleaning

- Rinse the group and porta-filter without detergent. (only using the membrane and hot water)
- Clean the external surfaces of the machine, pay special attention to the stainless steel parts.
- Clean the steam wand and the water tap. Be sure that the nozzles are not blocked or half blocked with for example milk residue. If it's necessary to clean, be careful not to deform or damage any of the components.
- Clean the dip tray and the stainless steel insert grid under running water with a brush. You can slowly pour IL of hot water into the drain cup to dissolve and remove coffee residue that have accumulated inside the cup and tubes.
- Clean the group's gasket and shower plate (page 12).

Weekly cleaning

Clean the brewing group and porta-filter with professional cleaning powder (page 11).

CARAT

Cleaning the Brewing group and porta-filter

- Unlock and remove the porta-filter from the group head.
- Place the cleaning membrane in the filter basket.
- Fill the filter basket with professional cleaning powder for espresso coffee machines.
- Lock the porta-filter into the group head.
- Activate the auto-cleaning program:

When the machine is in idle mode, press and hold the Continuous button (A). Directly after press the Short Espresso button (B) on the button panel of the group that require cleaning. When cleaning starts you may release the buttons and machine will automatically repeat the cleaning cycles 5 times until it completed.





WARNING!

Never try to remove the porta-filter whilst the group is in cleaning operation, as the pressurized hot water could cause scalding or serious injury. Once cleaning has finished, wait about 3 seconds before removing the porta-filter.



Important:

Once cleaning process is finished, remove the porta-filter and run water through the group again to rinse out all remains. Repeat the cleaning process this time without detergent for removal of any remains of the cleaning powder, store the cleaning membrane in a convenient place.



Note:

- Rinse the group and porta-filter without detergent (only using the membrane and hot water) every day.
- Clean the group and porta-filter with detergent once a week.



CARAT

Cleaning the gasket and shower plate

Cleaning the gasket

When placing the porta-filter filled with grinded coffee into the brewing group, left overs will accumulate in the closing surface. If these remains are excessive it can prevent a good closing between the porta-filter and the group head. Moreover, these remains can even block the dispensing of water through the group head.

To prevent this perform the following cleaning:

- Install the blind basket or gasket into the porta-filter without cleaning detergent.
- Place the porta-filter in the group head, without attempting to close it.
- Start a continuous espresso.
- Make an opening-closing movement of the porta-filter in place without closing it. Water will now flow around the porta-filter, flowing through the closing surface and cleaning it. Be very careful, as this water is very hot, and can cause burns.



WARNING!

Take special care to avoid scalding when performing this cleaning operation, as the hot water used to clean the gasket will spill over the sides of the porta-filter.

WARNING!

Do not fully tighten the porta-filter. If fully tightened, high-pressure water may spray out and cause scalding or serious injury.

Cleaning the shower plate

- Remove the porta-filter from the group head.
- Clean the shower and gasket with a soft brush to remove any coffee remains.



Additional handling of the machine





Important:

Avoid placing wet cups directly on the cup shelf, it may drip into the machine and cause machine damage.



 Remove and insert the porta-filter gently. Never use excessive force to try to close the porta-filter.

Changing the group gasket



To remove the porta-filter, use a straight-blade screwdriver to release the shower by prying down with medium force.



Remove the shower and gasket.



 Remove and discard the old gasket. Insert the new gasket (chamfer and EXPOBAR logo facing up) into the shower.



 Remove the filter basket(A), then place the new gasket and shower(B) into the porta-filter(C).





Preheat the gasket to soften the rubber. A - heat the gasket for 15 seconds using the water from the hot water outlet, or B - place the gasket, shower, and porta-filter in hot water for 30 seconds.







 Rotate the porta-filter into its locked position using medium force. Use both hands.



Remove the porta-filter. The new gasket and shower will remain inside the head group. (Do not forget to replace the filter basket inside the porta-filter.)

STORAGE AND DISPOSAL OF MACHINE

How to store the machine

- Make all the cleaning procedures described in this manual.
- Disconnect and roll up the power cord. (this should be performed by a qualified person).
- Disconnect the inlet hose from the machine to the water mains and empty the boiler. (this should be performed by a qualified person).
- Clean the drip tray and exterior of the machine.
- Cover / pack the machine and store it in a dry place where it isn't exposed to bad weather conditions.
- If the machine should be used after a long period of storage, make sure to run all cleaning procedures before using the machine again.

Disposal of machine

- Make all the cleaning procedures described in this manual.
- Disconnect and roll up the power cord. (this should be performed by a qualified person).
- Disconnect the inlet hose from the machine to the water mains and empty the boiler. (this should be performed by a qualified person).
- Clean the drip tray and exterior of the machine.
- Pack and send the machine to a certified recycling center.





Electronic control panel

Button functions

Here some of the additional functions that the electronics offers:

- Volume control of four different espresso drinks per brewing group.
- Time-controlled hot water dispensing.
- Automatic filling and level control of the boiler.
- Automatic switch off of the heating element if not enough water.
- System supervision through alarms.
- Automatic cleaning of the brew groups

The control panel is by default programmed with 4 standard drinks (these can be reprogrammed as you wish) and a continuous selection. The first four keys (I short espresso, I long espresso, 2 short espresso, 2 long espresso) brew the programmed volume and then stop automatically, the fifth key brews continously untill user stops it by pressing button again.





I Short Espresso





Continuous

Depending on how long this button is pressed it has 3 functions:

- Less than I second, activates the hot water for infusions dosing.
- Between I and 8 seconds, activates continuous espresso dispensing, in order to stop the dispensing, press the button again.
- Over 8 seconds, activates the programming menu. This is explained later in programming part.

Aditional capabilities reachable from the display



you have.

- Automatic switch ON/OFF; "Stand by" function.
- Time management: Current day and time.
- Advertising display.
- Total counter of erogated espressos and hot water services (through the display).
- Digital control and visualization of the temperature in the boiler.
- Maximum control of temperature in the boiler through PID technology.
- On-display help for reprogramming and adjusting.
- Visual alarm about the need of replacing water softener filter.
- Display language selection.





Programming the coffee dosage

This section explains how to program the doses dispensed automatically by the drink buttons.

- Keep the continuous button
- pressed over 8 seconds, all the lights in the keypad will light up and

continuous button will flash.

- Within 30 seconds press any selection that you want to reprogram (1 short espresso, 1 long espresso, 2 short espresso, 2 long espresso). Notice that all the lights will turn off except the selection you made and the continuous button.
- The group begins to dispense espresso, when the desired volume of espresso is reached, press the selection button that is light up to stop dispensing, this volume will now be stored as default.
- Repeat this process with all the selections that needs to be reprogrammed.

In case you only want to reprogram one of the selections, acts as previously described and only reprogram one selection. The other selections will keep the existing settings.



Important:

Use a porta-filter filled with fresh coffee for every new dose you program.



Note:

Programming any of the options on the left-hand drink buttons (when viewing the machine from the front) automatically sets the dispensing volumes on all of the other drink buttons. This only applies to the left-hand drink buttons. Programming other drink buttons only modifies the option selected.

Programming of hot water volume

- Keep the continuous button pressed over 8 seconds, all the lights in the keypad will light up and continuous button will flash.
- Press the continuous button for less than I second. Water will dispense from the hot water wand.
- Press the same button again to stop the dispensing and store the new volume. Different water volumes can be stored in each keypad.

Programming temperature for the turbo steamer

- Keep the continuous button pressed over 8 seconds, all the lights in the keypad will light up and continuous button will flash.
- Immerse the steam wand in the liquid to be heated up.
- Press the steam button (ເປັນ
- When the liquid reaches the desired temperature, press steam button dagain to stop. The new temperature is now stored.

When programming this button it will only affect the temperature of the liquid, not the time steaming. Once the electronic steam wand with temperature probe reaches the programmed temperature it will automatically turn off. Different volumes of liquid will not affect the temperature.



Maximum security time

As an additional safety, all dose settings have a maximum dispensing time of 5 minutes.



Clock adjustment, hour, minutes and day

Clock Adjust HH:MM Day I short espresso ↑ + I long espresso ↓ -2 short espresso OK Continuous to confirm

fig.C

- To adjust the clock press the button (2 short espresso) while "Clock adjust" is displayed. (See fig. C)
- The hour starts to flash, increase or decrease its value by pressing the button



(I short espresso) or () (I long espresso).

When the rightvalue is reached, accept it by pressing the button

(2 short espresso).

Now the minutes starts to flash, increase or decrease its value by pressing

the button (I short espresso) or (I long espresso).

When the right value is reached, accept it by pressing the button



(2 short espresso). Then the day of the week can be adjusted in

the same way (



 When all values have been adjusted and is confirmed with button (2 short espresso) the display will proceed to the next menu.



Auto on/off

Auto On/Off On: Hh:mm	
I short espresso ↑ + I long espresso ↓ - 2 short espresso OK Continuous to confirm	

Fig.A

After accepting the adjusting made in the time and day by pressing the

button (20 (2 short espresso), we enter in the programming of the

automatic ON/OFF function of the machine.(See fig.A)

To modify the time which the machine automatically gets into the "ON" status, while the hour is flashing, increase or decrease its value by pressing

the button () (I short espresso) or 💽 (I long espresso).

When the right value is reached, accept it by pressing 2i(2 short

espresso). Then the minutes will start to flash and will be adjustable in the





Note:

By default, this first value will be: On: - - : - - this means that the function is disabled. As soon as we modify the value, and it become different from - - : - - the function will be enabled. If we prefer to leave this function disabled, just accept by

pressing the button (2, (2 short espresso) while the adjusted value is - - : - - .

Now the automatically OFF time is flashing, increase or decrease its

value by pressing the button (1) short espresso) or (1)

(I long espresso). When the right value is reached, accept it by pressing the

button (2) (2 short espresso). Then the minutes will blink, and will

be adjustable in the same way(

 $\&(2i \bigcirc$).With this final

confirmation, display will proceed to the next menu.(See fig. B)

- If automatic ON and OFF times have been assigned, a day off can be enabled in which the machine will not switch on at all. The day off menu will not appear if the automatic ON/OFF times is not set. (See fig. C)
- To adjust the day OFF, increase or decrease its value by pressing the button



short espresso).

(I short espresso) or () (I long espresso).

When the right value is reached, accept it by pressing the button 24 (2



Note:

By default, this first value will be: On: - - : - - this means that the function is disabled. As soon as we modify the value, and it become different from - - : - - the function will be enabled. If we prefer to leave this function disabled, just accept by

pressing the button (2, (2 short espresso) while the adjusted value is - - : - - .



Fig. B



Fig. C

20

Counters

There are 4 counters available:

- Litres: litres of water which have come through the machine (help to know when decalcifying is needed)
- Service: coffee brewings needed for technical service.
- Total coffee & hot water brewings
- Coffee brewings per dose keypad



Counter Litres



This counter shows the volume of water (litres), that has been through the machine. Its main purpose is to facilitate the control of when a regeneration of the water softener is needed.

litres of water and warns the user when it is needed to do the regeneration

How to access: When the display shows "counters", accept by pressing (two short espressos).

To exit and get to the next menu, press the continuous button

of the water softener.

- In chapter 10.31 Water softener filter: Regeneration, it can be programmed how many litres of water the machine will use before giving the warning of the need to regenerate the water softener. This way, the counter counts the
 - 21



To reset this counter (reset litres counter):

- The espresso machine must be in the ON Status.
- Turn off the machine using the main switch.
- Maintain pressed both button (2) (2 short espresso) and (2)

(2 long espresso), and while pressing them, turn on the espresso machine from the main switch.

Press the continuous button (to confirm the reset.

Service: Warning to technical maintenance



Fig.A

This counter shows on the first row (See fig.A), the number of services set for the machine to request for technical service and maintenance. On the second row it is shown the number of services brewed (individual brewed services) made by the machine since the last reset.

How to access: From the counter "Litres" get to this counter by pressing the

continuous button

To get out and get to the next menu, press the continuous button



It can be programmed the number of brewed services before the electronics give the warning to make the technical maintenance.

To reset the counter (reset the service counter):

- The espresso machine must be in the ON status.
- Turn off the machine using the main switch.
- Keep pressed both buttons (1) (1) short espresso) and (



(I long espresso), and while pressing them, turn on the espresso machine from the main switch.

to confirm the reset.

Press continuous button ()

Total espressos

Total counter Cof. cycle xxx Press Coffee cont. This totalizer adds up all the services brewed by the machine. (See fig.B) Therefore, it cannot be reset. How to access:

Fig. B

How to access: From the counter "Service", access to this counter pressing the continuous

button

To exit and proceed to the next menu,

press the continuous button





Partial counter



Access to the technical programming



- The access to these adjustment menus is only possible from the left keyboard of the machine (left, facing the machine).
- With the machine in the stand by (OFF) state, keep pressed the continuous

button (for more than 15 seconds till the display shows the following

message: "Language: English" or "Lengua: Español".







Mode setting





To accept the selection made and proceed to the next menu, press the



Colour setting

Bar Led Colour Colour
I short espresso ↑ + I long espresso ↓ - 2 short espresso OK Continuous to confirm

Fig.A

Bar Led Colour Mode

I short espresso ↑ + I long espresso ↓ 2 short espresso OK

Continuous to confirm

Fig. B

When on the display it is shown "Bar Led Colour" (See fig.A), the colour of the led lines on the base of the machine can be adjusted. To toggle between

the different options use the one short espresso (+) or

one long espresso ()) (-) buttons. The effect of the option selected can

be observed directly on the machine.

Off, red, green, blue, purple, light green, light blue, white.

- \leftarrow (-) (\frown) (one long espresso) \rightarrow (+) (\frown) (one short espresso)
- To accept the selection made and proceed to the next menu, press the

continuous button

In this menu (See fig.B), we adjust the behavior of the led lines on the base of

the machine. To toggle the mode use the one short espresso

(-) buttons. The leds will respond immediately to or one large coffee the option selected.

Scrolling - Christmas - off - Fix on - blinking - dynamic -



- ← () (🥱 (one long espresso) \rightarrow (+) (\checkmark) (one short espresso)
- To accept the selection made and proceed to the next menu, press the

continuous button

Display mode

Display Mode Normal/reverse I short espresso ↑ + I long espresso 2 short espresso OK Continuous to confirm

Fig. C

- The display has two working modes:"Normal" in which the letters are light against a dark background, or "Reverse" or negative, in which the letter are shaped by not lighting their shape in the background (See fig.C).
- To toggle between the two modes, use the one short espresso



(+)

or one long espresso the display.

(-) buttons. The effect can be seen directly on

To accept the selection made and proceed to the next menu, press the continuous button

Contrast



Name I: Adjust the publicity message on the display (superior line)



Fig. A

The message shown (See fig.A) on the 2 superior lines of the display can be adjusted here and in the following menus.

Here the first row will be adjusted.

To modify the selected letter for the blinking character press the one short



espresso (() (+) or one long espresso (

To accept the selected character and proceed to the next one, press the

button (2) (2 short espresso).

To accept the line and proceed to the next menu, press the continuousbrewing button.

Name 2: Adjust the publicity message on the display (inferior line)

Name2 АААААААААААААА I short espresso ↑ + I long espresso ↓ 2 short espresso OK Continuous to confirm

Fig. B

In this menu (See fig.B) the second row of the customizable lines is set.

To modify the selected letter for the blinking character press the one short

(+) or one long espresso espresso ((-).

To accept the selected character and proceed to the next one, press the

button (20 (2 short espresso).

To accept the line and proceed to the next menu, press the continuousbrewing button.

Service pone



Fig. C

In this menu (See fig.C), it is set the telephone number shown when the warning caused by reaching the number of services set for technical maintenance.

To modify the selected number for the blinking character press the one



short espresso (+) or one long espresso (



To accept the selected character and proceed to the next one, press the

button (20

To accept the line and proceed to the next menu, press the continuous brewing button.

(2 short espresso).





Dosed service enabling



Fig.A

This menu Enables/disables(See fig.A) the possibility of modifying the doses volumes set. This is, makes it possible to disable (they will not work) the possibility for the user to modify the doses set in the machine.

This option prevents the final user from dis-adjusting the doses set of the machine.

- ~ 🔊 To enable modifying the setting, press the button (one short espresso), to disable, press the button (one long espresso).
- To accept the setting and proceed to the next menu, press the



Continuous brewing button



This menu (See fig.B) toggles the behavior of the continuous brewing button into different working modes.

The options are: #Tea + continuous. # Only coffee cont. # Only Tea

To modify the selected mode press the button C (one short

Fig. B

espresso) or 💽 (one long espresso).

To accept the setting and proceed to the next menu, press the

continuous button

Electronic steam wand



Fig. C

In this menu, (See fig.C) it is set which keypad is phisically connected (internally) to the button of the electronic steam wand. By factory default this is set to 1, and it should not be modified, as malfunctioning of the machine would occur.

Increase of decrease the value by pressing the button

(one

short espresso) or ((one long espresso).

To accept the setting and proceed to the next menu, press the

continuous button



Pre-brewing

Pre-brewing Enabled/disabled	
I short espresso ↑ + I long espresso ↓ - 2 short espresso OK Continuous to confirm	

Fig.A

This setting enables or disables the electronic pre-brewing(See fig.A). By factory default this option is disabled, as the Brilliance's brewing groups are equipped with mechanical pre-brewing systems.

- To activate this function press the button (one short espresso), to disable, press the button (one long espresso).
- To accept the setting and proceed to the next menu, press the

continuous button

Adjusting the pre-brewing parameters

Pre-brew. ON sec Selection type X.Xs
I short espresso ↑ + I long espresso ↓ - 2 short espresso OK Continuous to confirm

Fig. B

	Pre-brew. OFF sec Selection type X.Xs	
-	I short espresso ↑ + I long espresso ↓ - 2 short espresso OK Continuous to confirm	

Fig. C

If in the previous menu the pre-brewing function was enabled, this menus will appear as to allow the adjusting of the parameters of the pre-brewing.As said, this machine is already equipped with mechanical pre-brewing, so it is not to activate this function.

- On this first menu, it is adjusted the pre-brewing time for each type of selection (short espresso, large coffee, 2 short espressos & 2 large espressos). in which water is pumped as to moisture the grinded coffee.
- To adjust it press the button (one short espresso) or (one long espresso).
- To accept the setting and proceed to the next menu, press the continuous button
- Now it is adjusted the pre-brewing time for the little pause after the initial water injection, as to allow the grinded coffee to moisture depending on each type of selection.
- To accept the setting and proceed to the next menu, press the continuous button

Probe sensitivity

Probe Sensitivity Low/Mid/High I short espresso ↑ + I long espresso ↓ -2 short espresso OK Continuous to confirm

Fig. D

Here it can be adjusted the detection sensibility of the level probes of the boiler. (See fig.D)Normally it is not needed to modify it from the "medium", but in some cases (very pure water, this is water with very low level of dissolved salts), it will be needed to select High sensibility and vice versa. By default this sensibility will be set to "Med", and generally it is not needed to modify it.

- To increase sensibility, press the button (one short espresso), to decrease it, press the button (one long espresso).
- To accept the setting and proceed to the next menu, press the continuous





Grinding notice



Fig.A

This setting enables or disables the brewing monitor(See fig.A). This function analyzes the output flow when brewing, and depending on it, advises if the grinded coffee is too thin or too coarse. If the brewing flowrate was between limits, it will display "Ok" at the end of the brewing process.

(one short espresso), to disable it,

press the button

(one long espresso).

To accept the setting and proceed to the next menu, press the continuous



Adjusting parameters of the grinding notice



Fig. B

Thick Grinding X.X	
I short espresso ↑ + I long espresso ↓ - 2 short espresso OK Continuous to confirm	

Fig. C

If in the previous section the grinding notice was enabled, in this menu, its parameters can be adjusted. If it was disabled, this menu will not appear.

Here it is adjusted the minimum flow rate that will be considered as inferior limit of a good brewing flowrate.

To increase this value, press the button (one short espresso),

to decrease it, press the button (one long espresso).

To accept the setting and proceed to the next menu, press the

continuous button

Here it is adjusted the maximum flow rate that will be considered as superior limit of a good brewing flowrate.

To increase this value, press the button

to decrease it, press the button () (one long espresso).

(one short espresso),

To accept the setting and proceed to the next menu, press the continuous button

Grinding notice

 Led Idle option	
I short espresso ↑ + I long espresso ↓ - 2 short espresso OK Continuous to confirm	

Fig. D

The blinking of the keypads lights have different behavior modes that can

be toggled by pressing the button

(one short espresso) and



(one long espresso).

- The options are: Enabled, disabled & Rotation leds.
- To accept the setting and proceed to the next menu, press the continuous button



Chronometer



Fig.A

The displays (See fig.A) of each group have different working modes:

- Brewing chronometer: When brewing an espresso, the display acts as a chronometer measuring the time taken to erogate the espresso.
- Pulses: When brewing an espresso, the displays acts as a volume counter showing the volume brewed in cubic centimeters.
- Disabled: Easch group display is not affected when brewing espresso.
- To change between the different option use press the button

) (one

short espresso) or ((one long espresso).

To accept the setting and proceed to the next menu, press the continuous



Maintenance cycle



Fig. B

Here it is adjusted the Number of espresso brewings needed for maintenance cycle, (shower screen replacing, gaskets, etc.) When the service counter reaches the number set here, on the display it is shown the warning "Service needed", and the Phone of the service.

To increase this value, press the button (one short espresso),

to decrease it, press the button

(one long espresso).

 To accept the setting and proceed to the next menu, press the continuous button

Temperatures: °C or F



Fig. C

- To show the temperature in °F (Fahrenheit) press the button (one short espresso),
- To show the temperature in °C (Celsius) press the button long espresso).
- To accept the setting and proceed to the next menu, press the continuous



(one



as

Boiler temperature



Fig.A

- In this section the temperature of the boiler is set.
- To increase temperature, press the button (one short espresso), to decrease it, press the button (one long espresso).
- To accept the setting and proceed to the next menu, press the continuous button

Multi boiler setting

 Heating Group XXXX	
I short espresso ↑ + I long espresso ↓ - 2 short espresso OK Continuous to confirm	
Fig. B	

setting is factory set, and must not be modified, as this would cause a malfunctioning.
To modify the setting press the button (one short espresso),

Here is set the actual number of extra boilers that the machine has. This

- or (one long espresso). The options are:
- GRI+GR2 (One main boiler and 2 groups boilers)
- OFF (Only one main boiler machine)
- To accept the setting and proceed to the next menu, press the continuous



Groups temperature



Fig. C

Here it is adjusted the temperature for each group and the main boiler. If the previous menu was set to "OFF", only the temperature for the main boiler will appear in this menus.

To increase temperature value, press the button (one short)

espresso), to decrease it, press the button (one long espresso).

Group temperature I - Group temperature 2 - Main boiler temperature

- Once adjusted each temperature, press the continuous button to adjust the next group/boiler temperature.
- Once set the temperature of the last group/boiler, when pressing the

continuous button () it will proceed to the next menu.



Offset temperature set

I short espresso ↑ + I long espresso ↓ -
2 short espresso OK Continuous to confirm

Fig.A

In this setting it is set the temperature offset to be considered between the group boiler and the group head. If the Grupos Calefactados (multicaldera) was set to "OFF", this menu will not appear.

This parameter is factory set to 10°C, and it is recommended not to modify it.

- To increase temperature drop, press the button (one short espresso), to decrease it, press the button (one long espresso).
- To accept the setting and proceed to the next menu, press the continuous



PID parameters

KP KI KD 4 0,07 2,2	
I short espresso ↑ + I long espresso ↓ - 2 short espresso OK Continuous to confirm	

Fig. B

In this menu the PID internal parameters are set. This parameters are factory set and they must not be modified, as doing so will cause the machine to malfunction. By default they are: kP=4, kI=0,07, kD=2,2.

0 To adjust each parameter, press the button) (one short



espresso) and ((one long espresso).

Once adjusted each parameter, press the continuous button to

proceed to the next parameter. When having adjusted the last one, when pressing the continuous button, the next menu will appear..

Water softener filter: Regeneration

Water filter NNN	
 I short espresso ↑ + I long espresso ↓ - 2 short espresso OK Continuous to confirm	

Fig. C

Here it is adjusted the liters of water after which the electronics will warn about the need of regenerating the water softener.

- To increase this number, press the button (one short espresso),
- to decrease it, press the button (one long espresso).
- In Contador Litros chapter it is shown the volume of water already used by the machine since last reset.
- To accept the setting and proceed to the next menu, press the continuous



Model of water softener	Quantity of water treated depending on water hardness (water hardnes units: french degrees)					Salt
	20°	30°	40°	60°	80°	KG
L 8	1200	1000	900	700	500	I
L 12	1900	1500	1350	1050	750	1.5

Approximated litres of water treated until regeneration of the water softener is needed.

Alarm flowmeter Х Flowmeter X failure / No flow detected in flowmeter X °C f E Max Min No water Check that the machine is receiving water. °C -E Max Min **Tprobe Unconnect** Х Temperature sensor X fault. °C E Max Min Service 9999999 Warning technical service needed. °C P E Max Min Filter 999999999 The water softener filter needs to be replaced. °C E Max

Min

The following checks can be carried out by users once the machine has been turned off and disconnected from the power supply. For all other non-specified machine faults, disconnect the machine from the power supply and immediately contact authorised and qualified service personnel.

Problem	Possible cause	Solution	
	The plug is not correctly inserted into the power socket	Check that the plug is correctly inserted and that the power socket is operational.	
The machine does not start up	The circuit breaker and/or differential are disconnected.	Check that they are connected.	
	The cable and/or plug are damaged.	Call service personnel to replace them.	
The steam wand does not dispense steam	The steam wand is clogged by milk	Clean the wand and, if necessary, remove the nozzle and unclog it using a pin or needle.	
Water is found underneath the machine	The drainage tube is blocked.	Clean the drainage tube.	

Faults produced by limescale			
Coffee not dispensed at right temperature:	Heat-exchanger outlet pipes clogged by limescale.		
Brewing groups do not dispense water:	Water system is clogged by limescale.		

90% of faults are due to limescaling inside the coffee machine (due to not softening the water). To avoid these faults, maintain the water softener regularly.

Coffee-grinding problems			
Coffee dispensing is very fast:	The coffee grinding is to coarse.Adjust the coffee- grinding setting.		
Coffee dispensing is very slow:	The coffee grinding is to fine.Adjust the coffee- grinding setting.		

Display board and IO-Board outputs IGr 230V I+N



Display board and IO-Board outputs 2Gr 230V I+N



CARAT

Display 2Gr TS Orchestra 400V 3+N



Display 2Gr 3 boilers



CARAT

WATER SYSTEM

CARAT

Machine with IGR



WATER SYSTEM

CARAT

Machine with 2GR



Machine with IGR

Drawing



CARAT

Machine with IGR

Spare parts list

POS.	PCS	Part No.	Description
I	I	1264089	Left panel upper white
2	I	1264162	Left panel upper black
3	I	1264090	Left panel lower white
4	I	1264163	Left panel lower black
5	I	260712	Left Upper Panel Cover
6	I	1264096	Display overlay I Gr TS
7	I	1264141	Display overlay I Gr Standard
8	I	260688	Display Panel IGr Standard
9	I	260711	Display Panel Assy IGR Carat
10	I	260718	Back Panel IGR Carat
11	I	260715	Right Lower Panel Cover
12	I	260714	Right Upper Panel Cover
13	I	260713	Left Lower Panel Cover
14	I	260720	Group Cover Support Carat
15	I	260674	Cup Holder Carat
16	I	1264104	Front Brand Panel
17	I	1264167	Front brand panel IGr black
18	I	260716	Drip Tray IGR Carat
19	I	260717	Grid Carat IGr
20	I	260710	Front Panel IGR Carat
21	I	1264092	Right panel lower white
22	I	1264165	Right panel lower black
23	I	1264091	Right panel upper white
24	I	1264164	Right panel upper black
25	I	260719	Top Cup Tray IGR Carat
26	I	260679	Strengthen Panel IGr
27	I	260677	Water Proof Top
28	I	1260005	Insulation Back Panel Carat IGr
29	I	1260015	Insulation Top Tray IGr
30	I	1264208	Back Overlay IGr
31	I	1264241	Water Proof Pan IGr
32	2	1264234	Plactic Strip
33	2	260676	Bearing
34	I	C10200141	Pole thermal cut-out with bulb
35	I	1608281	Magnet 39x13x6



Machine with 2GR

Drawing



Machine with 2GR

Spare parts list

POS.	PCS	Part No.	Description
I	I	1264089	Left panel upper white
2	I	1264162	Left panel upper black
3	I	1264090	Left panel lower white
4	I	1264163	Left panel lower black
5	I	260713	Left Lower Panel Cover
6	I	260712	Left Upper Panel Cover
7	I	1264116	Display overlay 2Gr TS
8	I	1264142	Display overlay 2Gr Standard
9	I	260689	Display Panel 2Gr Standard
10	I	260728	Display Panel Assy 2Gr Carat
11	I	260730	Top Cup Tray 2Gr Carat
12	I	260699	Back Panel 2Gr Carat
13	I	1264115	Front brand panel 2Gr white
14	I	1264166	Front brand panel 2Gr black
15	I	260731	Drip Tray 2Gr Carat
16	2	260674	Cup Holder Carat
17	I	260700	Grid Carat 2Gr
18	I	260729	Front Panel 2Gr Carat
19	I	260715	Right Lower Panel Cover
20	I	260714	Right Upper Panel Cover
21	l	1264091	Right panel upper white
22	I	1264164	Right panel upper black
23	l	1264092	Right panel lower white
24	I	1264165	Right panel lower black
25	I	1264242	Water Proof Pan 2Gr
26	I	260720	Group Cover Support
27	4	1264234	Plactic Strip
28	4	260676	Bearing
29	I	260677	Water Proof Top
30	I	1264209	Back Overlay 2Gr
31	l	1260011	Insulation Back Panel Carat 2Gr
32	I	1264261	EGO 3 Pole Cover
33	I	C10200150	3 Pole Thermal cut-out with bulb
34	I	260678	Strengthen Panel 2Gr
35	2	1608281	Magnet 39x13x6



Rotary pump

Drawing



Rotary pump

Spare parts list

POS.	PCS	Part No.	Description
I	I	C60000016	MOTOR CREM 230V/50HZ
2	8	C25093420	HEXAGONAL NUT M-6 DIN-934
3	4	C50100000	SILENTBLOCK M-6
4	L	C30000019	CARDAN JOINT PUMP
5	I	C6000031	Piston Bypass Pump (Tec)
6	I	C6000030	Pump(Crem Special Treatment)
7	I	C65000010	Retention Valve 3/8*1/8 (Min-Mon-Ec)
8	I	C30400055	Pump Bypass Condor
9	I	C30100100	Inlet Water Filter Holder
10	I	C7000009	Tubular Group Filter
11	I	C30000240	PUMP ADAPTOR 3/8 X 3/8



Boiler IGR

Drawing



Boiler IGR

Spare parts list

POS.	PCS	Part No.	Description
I	I	C60100040	Water Level Probe 1/4
2	I	C25000003	Inox Ground Washer
3	I	C30000200	Thermics Sup.Adaptor 1/2 X 1/2
4	I	CESC00100	Magnets Set
5	2	C50010010	21.1*25.7* 1/2 Teflon Gasket
6	2	C3000003	Reducer Male-Female-3/8 - 1/4
7	I	C60100076	Temp. Probe + Susp. Steam Pipe Icd
8	I	C65000200	Non Suction Valve
9	I	C65000100	3/8 Safety Valve
10	I	C30000110	3 Tracks Adaptor 1/4 * 1/4 * 1/8
П	3	C25093320	Hexagonal Head Screew 8X20 Din 933
12	3	C25012530	Flat Washer M-8 Din-125
13	I	C38025001F	2500W-230V- 6Ltrs.Copper Element with fuses
14	I	C50010030	40*52*2 Element Teflon Gasket
15	I	C15100018	Boiler Copper IGr 6L
16	I	C30000210	Thermics Inf.Adaptor-1/2X1/2X1/4
17	I	1260003	Insulation Boiler Carat IGr
18	I	C30000220	Cone Injector 1/4



Boiler 2GR

Drawing



Boiler 2Gr

Spare parts list

POS.	PCS	Part No.	Description
I	I	C60100040	WATER LEVEL PROBE 1/4
2	I	C65000100	3/8 SAFETY VALVE
3	I	C30000100	2 TRACKS ADAPTOR- 1/4 x 1/8
4	I	C25000003	INOX GROUND WASHER
5	I	C25679812	M12 Washer
6	I	C15100020	BOILER 2GR 11LTS.
7	I	C50010030	40*52*2 ELEMENT TEFLON GASKET
8	I	C38027000F	3050W.230V- 2gr ELEMENT with fuses
9	3	C25012530	FLAT WASHER M-8 DIN-125
10	3	C25093320	HEXAGONAL HEAD SCREEW 8x20 DIN 933
П	I	C30000315	BLING PLUG 1/8 FEMALE
12	4	C50010010	21.1*25.7* 1/2 TEFLON GASKET
13	I	C65000200	NON SUCTION VALVE
14	2	C3000003	REDUCER MALE-FEMALE-3/8 - 1/4
15	2	C30000200	THERMICS SUP. ADAPTOR 1/2 X 1/2
16	I	C60100076	TEMP. PROBE + SUSP. STEAM PIPE ICD
17	I	C30000290	PLUG M 3/8
18	I	1260004	Insulation Boiler Carat 2Gr



2Gr 3 Boilers: boiler assembly (main boiler)

Drawing



2Gr 3 Boilers: boiler assembly (main boiler)

Spare parts list

POS.	PCS	Part No.	Description
01	I	C60100076	Temp. Probe + Susp. Steam Pipe Icd
02	I	C3000003	Reducer Male-Female-3/8 - 1/4
03	I	C30000290	Plug M 3/8
04	I	C65000200	Non Suction Valve
05	2	C30000315	Bling Plug 1/8 Female
06	2	C30000510	Conical Adaptor 1/4*1/4 Electron
07	2	C30000220	Cone Injector 1/4
08	2	C50010020	13.2*18.2*2.5 1/4 Teflon Gasket
09	2	C30000210	Thermics Inf.Adaptor-1/2X1/2X1/4
10	I	C65000110	Cn10 Ptfe Ce Safety Valve
11	2	C50010010	21.1*25.7* 1/2 Teflon Gasket
12	I	C30000100	2 Tracks Adaptor- 1/4 X 1/8
13	I	C38027000F	3050W.230V- 2Gr Element with fuses
*13	I	C38045000F	4500W-230V 2GR Element with fuses
14	I	C50010030	40*52*2 Element Teflon Gasket
15	I	C15100020	Boiler 2Gr 11Lts.
*15	I	CI5100030	Boiler 3Gr 17Lts.
16	2	C30200035	Long Plug I/2 Group
17	I	C25679812	M12 Washer Form A
18	I	C25000003	Inox Ground Washer
19	I	C60100040	Water Level Probe 1/4
20	I	C30000110	3 Tracks Adaptor 1/4 * 1/4 * 1/8
21	2	C50010050	3/8 Boiler's Connector Teflon Gaske



2Gr 3 Boilers: boiler assembly (group boiler)

Drawing



Spare parts list				
POS.	PCS	Part No.	Description	
01	I	C30000220	Cone Injector 1/4	
02	I	C50010020	13.2*18.2*2.5 1/4 Teflon Gasket	
03	2	C25091210	Allen Screw 4X12 Din-912	
04	I	C10200110	Office Thermostat 16 A	
05	I	C30000290	Plug M 3/8	
06	I	C38012000	1200W-230V Office Element	
07	2	C30000300	Blind Plug 1/4 Male	
08	I	C15100010	Office Cappuccinator Boiler	
09	I	C60100076	Temp. Probe + Susp. Steam Pipe Icd	
10	2	C50010010	21.1*25.7* 1/2 Teflon Gasket	
11	2	C30000200	Thermics Sup.Adaptor 1/2 X 1/2	
12	I	1260017	Insulation Boiler Office	

CARAT

Turbo steamer

Drawing



Turbo steamer

Spare parts list

POS.	PCS	Part No.	Description
I	I	C30000510	Conical Adaptor 1/4*1/4 Electron
2	I	C30700000	6Mm Barbfitting I/8 F
3	I	C60000120	Valve Turbo Steamer
4	I	C50010050	3/8 Boiler's Connector Teflon Gaske
5	I	C25012510	Washer M-5 Din9021
6	I	C25091200	Allen Screw 4X8 Din-912
7	I	C30000235	Male Adapter 1/4*3/8*M-5 Water
8	I	C60100075	Steam Temperature Sensor
9	I	C50010080	Gasket Tap Steam/Water Teflon
10	I	C30370076	Spring Steam/Water Tap
П	I	C30370077	Gasket Tap Steam/Water Brass
12	I	C30500005	Male Hose Adapter Elow
13	I	C30370075	O-Ring For Steam Tap
14	0.35m	C35021000	Silicon Hose DIA4*7mm
15	I	C30370190	Nozzle steam tap-1H M8.5 with oring
16	I	C50010090	O-Ring 6X1
17	I	C30370195	Nozzle Steam Tap 3H M8.5 with Gasket
18	I	C2760028	Steam Tap Assembly Carat
19	I	C6000049	Peristaltic Pump
20	I	C20010006	Peristaltic Pump Support
21	I	C60100049	Adjustable Unit Trimmer

Steam wand

Drawing





Steam wand

Spare parts list

POS.	PCS	Part No.	Description
I	I	1264215	Steam Tap Lever Espresso Filter
2	I	C30370095	Pipe steam Eleg./MegaCrem wo nozzle
3	I	C21003041	Tap Cover
4	I	C30370190	Nozzle steam tap-1H M8.5 with oring
5	I	C30370141	Nut G5/8 * H26
6	I	C30370161	Tap axle with nob
7	I	C30370165	Conector FemaleG1/2-Male G5/8
8	I	C30370164	Holder washer
9	I	C15000338	Tap Body and Steam Knob
10	I	C50000133	O-ring (10.77x2.62)
П	I	C30370163	Extension axle for tap
12	I	C55000070	Spring, 14X24x1,5-OA2
13	I	C30370166	Connector 3/4M x G14M
14	I	C50010070	Teflon gasket (19X24x2)
15	I	C50010080	Gasket Tap Steam/Water Teflon
16	I	C30370076	Spring Steam/Water Tap
17	2	C30370077	Gasket Tap Steam/Water Brass
18	I	C50000100	O-Ring 6.07x1.78
19	2	C30370075	O-Ring for Steam Tap
20	I	C50010090	O-ring 6X1
21	I	C30370195	Nozzle Steam Tap 3H M8.5 with Gasket



Hot water outlet

Drawing



59

Hot water outlet

Spare parts list

POS.	PCS	Part No.	Description
I	I	C30000510	Conical Adaptor 1/4*1/4 Electron
2	I	C60000100	1/4 X 1/4 Electrovalve Parker 220V
3	I	C30100010	Hexagonal Nut 1/4 Pressostat
4	I	C30000236	Elbow Racor G1/4Xg3/8
5	I	C50010080	Gasket Tap Steam/Water Teflon
6	I	C30370076	Spring Steam/Water Tap
7	I	C30370077	Gasket Tap Steam/Water Brass
8	I	C30370075	O-Ring 12.1X2.7mm
9	I	C70000010	Nut 3/8 For Steamer
10	-	C30000050	Nozzle Water Tap Complete
11	-	C30370080	Water Tap Classic
12	I	C30370081	Water Tap + Connector Kit

Group head

Drawing





Group head

Spare parts list

POS.	PCS	Part No.	Description
I	I	C30200035	Long Plug 1/2 Group
2	I	C50010040	21.7*25.7*2 G/C-G Teflon Gasket
3	I	C7000009	Tubular Group Filter
4	I	C30200061	Group Teflon Injector Rev3
5	I	C30200026	Tefl Water Reduc. Holder 4X6x65
6	I	C25091250	Allen Screw 6*10 Din-912 Group
7	I	C30200010	Crem Brewing Group Body
8	I	C30200040	Diffuser
9	I	C75000010	Shower
10	I	C60000112	Gro Head Electrov. Parker 220V
11	I	C30700000	6Mm Barbfitting I/8F
12	I	C75000081	8Mm Group Head Gasket
13	I	C50020020	2.5*18.2*2 Teflon Hot Water Reducto
14	I	C5000010	Green Body Flat Group Joint
15	I	C50000100	O-Ring 6.07*1.78
16	4	C25091211	Allen Screw M4x16 Din 912

Lower water system

Drawing



CARAT

Lower water system

Spare parts list

POS.	PCS	Part No.	Description
I	I	C3000002	BUTTRESS 1/4-3/8 MINI
2	I	C30100010	HEXAGONAL NUT 1/4 PRESSOSTAT
3	I	C30100033	DISTRIBUTOR MC
4	I	1364029	Distributor Tube ø8mm Carat 2Gr
4	I	1364021	Copper Tube 8.0*100mm IGr
5	2	C60100045	FLOWMETER UL/NETW. BRASS TEF+LED
6	I	C60000105	50/60HZ 220V SOLENOID ELECTROVALVE
7	2	C25091210	ALLEN SCREW 4x12 DIN-912
8	I	C50000110	SMALL AUTOFILL SOLENOID GASKET
9	I	C50000105	LARGE AUTOFILL SOLENOID GASKET
10	I	C30100010	HEXAGONAL NUT 1/4 PRESSOSTAT
П	I	C30000215	CONICAL BEND ADAPTOR 1/4 X 1/4
12	I	C30100010	HEXAGONAL NUT 1/4 PRESSOSTAT
13	2	1860016	Tap drainage G1/4M-G1/4F Right

Porta-filter

Drawing



Spare parts list

Π

POS.	PCS	Part No.	Description
I	I	C75000031	I Cup Filter (7Gr)
2	2	C75000120	Filter Spring
3	I	C75000050	Spout ICup
4	I	C75000041	2 Cup Filter (14Gr)
5	I	C75000060	Spout 2Cups
6	I	2760126	Filter Handle Assy I Cup
7	I	2760127	Filter Handle Assy 2 Cup



Machine components

DRAWING	PART NO.	MODEL/NAME
	C60100420	Main control box
	C60100049	Adjustable Unit Trimmer
	C6000072	Manometro D40 0_16 BAR
	C6000062	Manometro D40 0_2.5 BAR
	C60100045	Flowmeter UL Red TEF Led
	1660097	Contactor 230V LCID18P7C

Machine components

DRAWING	PART NO.	MODEL/NAME
	1660036	Power Switch Blue 22mm
	C60800103	Solid State Relay Cover
Con and a second	C60800101	STATIC RELAY 4-32
	C70001001 C70001005	Drain cup with thread Drain cup cover
	260177	DIN Connection SS 65MM

CARAT

Machine components

DRAWING	PART NO.	MODEL/NAME
	1660131	Peristaltic Pump with Harness
	1666032	Harness NTC Extension
	1666039 1666061	Signal cable Long Cable Signal Carat
A series of the	C16660028	Harness complete Carat IGr
	C16660029 1666042	Harness complete Carat 2Gr Harness complete Carat 2Gr 3phase
	C60102020	O-ring flowmeter

Machine components

Drawing

Spare parts list

POS.	PCS	Part No.	Description
I	I	2760062	Display PCB Assy with 2 Buttons
2	I	C*60101513	Metal button set cover water/steam
3	I	1264156	Conductive Control Button 2 Keys
4	L	1660040	PCB Mechanical Type 2 Buttons
5	I	C60101060	Graphic Display Gicar
6	I	1264128	Display PCB Box Bottom 2 Buttons
7	I	1264129	Display PCB Box Upper 2 Buttons
8	I	2760031	Display PCB Assembly Carat
9	I	C*60101512	METAL BUTTON SET COVER (x5)
10	L	1264107	Display PCB Box Upper Carat
П	I	1264108	Display PCB Box Bottom Carat
12	I	1264095	Conductive Control Button
13	I	C60101060	Graphic Display Gicar
14	I	1660039	PCB Mechanical Type 5 Buttons

CARAT

Machine components

Drawing

Spare parts list					
POS.	PCS	Part No.	Description		
I	I	1264124	Button Box Assy Carat		
2	I	C*60101512	METAL BUTTON SET COVER (x5)		
3	I	1264126	Button Box Upper		
4	I	1264095	Conductive Control Button		
5	I	1264125	Button Box Bottom		
6	I	1660039	PCB Mechanical Type 5 Buttons		

For the warranty to be valid the conditions for maintenance must have been followed according to our instructions, proper precaution has been made and warranty claim been issued without delay.

The affected equipment may not be used during awaiting service if there is any risk that the damage or defect would worsen.

The warranty will not cover consumption supplies such as glassware, normal maintenance such as cleaning of filters, contaminations in water, lime, incorrect voltages, pressure or adjustment of water amounts.

The warranty will not cover damages of defects caused by incorrect handling and operation of the appliance.

FOR SERVICE Please contact your dealer

Your Dealer

Models coverd by this manual:

EAED-C32B-22AM EBED-C32B-22AM EBEE-D32B-22AM EAED-C41B-22AM EAED-C41B-22AM EBEE-D41B-22AM EBAE-D41B-22AM

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